

Fusion Splicing Systems



Fujikura 19S Fusion Splicer

The Fujikura 19S is a low cost, fixed v-groove single fiber splicer with similar features found on the Fujikura 70S. Incorporating the proven ruggedized features pioneered by Fujikura, the 19S has added automated and enhanced user control features to increase splicing efficiency. A user programmable, automated wind protector expedites the splicing process by automatically closing to initiate the splice process, and opening upon splice completion. Fully programmable "auto open sheath clamps" open one or both sheath clamps, after the tensile test, to prepare the fiber for removal. A new automated "clamshell design" tube heater applies heat to both sides of the splice protection sleeve resulting in a faster shrink time. Ruggedness and durability are greatly enhance by a mirror-less optical system and "severe-impact resistant" monitor. An innovative transit case doubles as a built-in or mobile workstation and makes splicing easier than ever before.



Features

- Automated and programmable wind protector
- Fully ruggedized for shock, dust and moisture
- Li-ion battery with 180 splice/heat cycles per charge
- 5 mm cleave length for splice on connector or small package needs
- Sheath clamp or fiber holder operation
- On-board training and support videos
- Internet software upgrades
- Multi-function transit case with integrated workstation



Ordering Information

DESCRIPTION	AFL NO.
19S Fusion Splicer (machine only) Includes: ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Pot, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual and CC30 Transit Case with Carrying Strap	S015679
195 Fusion Splicer Kit (with cleaver) Includes: CT30A Cleaver, ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Dispenser, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual, and CC30 Transit Case with Carrying Strap	S015680
195 Fusion Splicer Kit (with cleaver, battery and cord) Includes: BTR-09 Battery, DCC-18 Battery Charge Cord, CT30A Cleaver, ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Dispenser, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual and CC30 Transit Case with Carrying Strap	S015681
One Year Extended Warranty	S012996
Two Year Extended Warranty	S013000



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Recommended Accessories for the 19S

DESCRIPTION	AFL NO.
Cleavers	
CT-06A Cleaver	S015276
CT-30A Cleaver	S014080
Fiber Holders	
FH-60-250 Fiber Holder (pair)	S014548
FH-60-900 Fiber Holder (pair)	S014549
FH-60-LT900 Fiber Holder (pair)	S015181
FUSEConnect [™] Accessories	
FH-FC-20 (900 µm within 2.0 mm sheathing) (each)	S014696
FH-FC-30 (900 µm within 3.0 mm sheathing) (pair)	S014695
FH-FC-900 (900 μm cable) (each)	S014697
CLAMP-FC-2000 (pair)	S014705
CLAMP-FC-3000 (pair)	S014704
Sheath Clamps	
CLAMP-S70C Sheath Clamp	S015586
(Coating diameter from 100 µm - 1000 µm (5-16 mm cleave))	
CLAMP-S70D Sheath Clamp	S015862
(900 μm diameter loose tube fiber (5-16 mm cleave))	

DESCRIPTION	AFL NO.
Batteries and Power Cords	
ADC-18 AC Adapter	S015585
ACC-14 AC Power Cord	S014536
BTR-09 Battery	S015581
DCC-18 Battery Charge Cord	S015582
DCC-12 Power Cord (connects AC Adapter to cigarette lighter socket)	S013552
DCC-13 Power Cord (connects AC Adapter to power source via alligator clips)	S013556
Miscellaneous	
ELCT2-20A Electrodes	S013532
Portable Tripod Workstation (see product profile for more detail)	S014773
ASW-02 Splicing Workstation (see product profile for more detail)	S010532
JP-06 J-PLATE (70/19 Series)	S016100
SL-01 Sleeve Loader	S015674
Worktable Upper	S015779
Worktable Lower	S015780
Inner Box Set	S015979
CC-30	S015587
USB Cable	S014777

Specifications

PARAMETER	VALUE
Model	19S Fusion Splicer
Applicable Fibers	Single-mode (G.652 & G.657), Multimode (G.651), DS (G.653), NZDS (G.655)
Cladding Diameter	125 µm
Coating Diameter	100 μm to 1,000 μm
Fiber Cleave Length	5 to 16 mm
Typical Average Splice Loss	0.05 dB with SM, 0.02 dB with MM, 0.08 dB with DS, 0.08 dB with NZDS, measured by cut-back method relevant to ITU-T and IEC standards
Splicing Time	SM FAST mode — 9 seconds; SM AUTO mode — 11 seconds; AUTO mode — 11 seconds
Arc Calibration Method	Automatic, real-time and by using results of previous splice when in AUTO mode, manual arc calibration function available
Splicing Modes	100 preset and user programmable modes
Splice Loss Estimate	Based upon dual camera cladding axis offset alignment data
Storage of Splice Result	Last 2,000 results to be stored in the internal memory
Fiber Display	X or Y, or both X and Y simultaneously. Front or rear monitor display options with automated image orientation
Magnification	320X for single X or Y view, or 200X for X and Y view
Viewing Method	Dual cameras with 4.73 inch TFT color LCD monitor
Operating Condition	0 to 3,660 m above sea level, 0 to 95%RH and -10 to 50°C respectively
Mechanical Proof Test	1.96 to 2.25N
Tube Heater	Built-in tube heater with 30 heating modes; auto-start function
Tube Heating Time	17 seconds with FP3 (40), 5-16 seconds with Fujikura micro sleeves
Protection Sleeve Length	60 mm, 40 mm, micro
Splice/Heat Cycles with Battery	Typical 180 cycles with power save functions activated
Electrode Life	3,000 Arc Discharges
Power Supply	Auto voltage selection from 100 to 240 V AC or 10 to 15 V DC with ADC-18, 14.8 V DC with BTR-09 battery
Terminals	USB 1.1 (USB-B type) for PC communication. Mini-DIN (6-pin) for HJS-02/03 and SH-8 tube heater
Wind Protection	Maximum wind velocity of 15 m/s. (34 mph)
Dimensions	146 W x 159 D x 150 H (mm) / 5.75 W x 6.25 D x 5.9 H (inches)
Weight	2.3 kg (5.1 lbs) with AC adapter; 2.5 kg (5.5 lbs) with battery